

Spray Settings Reference Guide





Application of Barrier Coat II By Titan Tools, November 2013

Product Tested	Serpi Systems SerpiFlex
Sprayer Used	Titan Impact 1140
Tip Size	521-529
Gun	LX 80
Hose Length	50 ^{FT} 3/8 hose with 1/4 whip
Paint Sprayer Pressure	3200 PSI
Air Compressor Pressure	N/A
Temperature of Environment	85+
Indoor or Outdoor	Indoor/Outdoor warehouse
Did product need to be reduced?	No
Did equipment need adjusting?	Remove Filters
Thickness of Coating?	521 Tip, 22 Wet mils, 1 pass
Description of Technique used to spray	12-14 inches from surface, cross hatch
Settings Used for Best Results	Above

Fiberlock recommends Titan Sprayers For the best application of all Fiberlock Products



Notes and Comments:

- Tested a full range of tips and found that 521-523 showed signs of lining top and bottom
- 529-531 worked the best. No tip clogs
- 529 Tip, 28 Wet mils, 1 Pass
- Product seems to dry fairly quickly
- Noticed product hang during cleanup would recommend over 5 gallons to flush completely

