

Spray Settings Reference Guide





Application of SerpiFlex By Titan Tools, November 2013

Product Tested	Serpi Systems SerpiFlex
Sprayer Used	Titan Impact 1140
Tip Size	517-521
Gun	LX 80
Hose Length	50 ^{FT} 3/8 hose with 1/4 whip
Paint Sprayer Pressure	2800-3000 PSI
Air Compressor Pressure	N/A
Temperature of Environment	85+
Indoor or Outdoor	Indoor/Outdoor warehouse
Did product need to be reduced?	No
Did equipment need adjusting?	Remove Filters
Thickness of Coating?	521 Tip, 26 Wet mils, 1 pass
Description of Technique used to spray	12-14 inches from surface, cross hatch
Settings Used for Best Results	Above

Fiberlock recommends Titan Sprayers For the best application of all Fiberlock Products



Notes and Comments:

- 521 TIP worked great, also a 517 will work
- Titan 840/1140 will have no issue spraying this product
- Product very easy to spray also clean up was very easy
- · No excessive product hang.

