

Spray Settings Reference Guide





Application of SerpiFlex By Titan Tools, November 2013

| Product Tested | Serpi Systems SerpiFlex |
|----------------------------------------|-----------------------------------------|
| Sprayer Used | Titan Impact 1140 |
| Tip Size | 517-521 |
| Gun | LX 80 |
| Hose Length | 50 ^{FT} 3/8 hose with 1/4 whip |
| Paint Sprayer Pressure | 2800-3000 PSI |
| Air Compressor Pressure | N/A |
| Temperature of Environment | 85+ |
| Indoor or Outdoor | Indoor/Outdoor warehouse |
| Did product need to be reduced? | No |
| Did equipment need adjusting? | Remove Filters |
| Thickness of Coating? | 521 Tip, 26 Wet mils, 1 pass |
| Description of Technique used to spray | 12-14 inches from surface, cross hatch |
| Settings Used for Best Results | Above |

Fiberlock recommends Titan Sprayers For the best application of all Fiberlock Products



Notes and Comments:

- 521 TIP worked great, also a 517 will work
- Titan 840/1140 will have no issue spraying this product
- Product very easy to spray also clean up was very easy
- · No excessive product hang.

