

Spray Settings Reference Guide





Application of SerpiMastic Sprayable By Titan Tools, November 2013

Product Tested	Serpi Systems SerpiFlex
Sprayer Used	Titan Impact 1140
Tip Size	527
Gun	LX 80
Hose Length	50 ^{FT} 3/8 hose with 1/4 whip
Paint Sprayer Pressure	2800-3000 PSI
Air Compressor Pressure	N/A
Temperature of Environment	85+
Indoor or Outdoor	Indoor/Outdoor warehouse
Did product need to be reduced?	No
Did equipment need adjusting?	Remove Filters
Thickness of Coating?	527 Tip, 26 Wet mils, 1 pass
Description of Technique used to spray	12-14 inches from surface, cross hatch
Settings Used for Best Results	Above

Fiberlock recommends Titan Sprayers
For the best application of all Fiberlock Products



Notes and Comments:

- 531 tip, 45 wet mils, 3 passes
- Product exceeded my expectations no tip clogs and sprayed with smooth feathered edges with 527-531 tip
- Build up does occur on pick up tube but rinses very easily
- No issues spraying this product
- Mixing the product seems to help the flowability though

